

JOBBER DRILL – COBALT

Industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hardened steel and stainless steel.

Cobalt Alloyed
The 5% cobalt formula improves abrasive and heat resistance, for increased strength at higher drilling temperatures

Thick Core
For increased rigidity in hard materials

135° Split Point
Drills > 2mm and 3/32 Enables accurate positioning and less drilling pressure

Made from European High Speed Steel

Surface Finish
Colour tempered finish enables identification of cobalt drills



METRIC

Diameter mm	O/A Length	Flute Length	Item #
1.0	34	12	D108 0100
1.5	40	18	D108 0150
2.0	49	24	D108 0200
2.5	57	30	D108 0250
3.0	61	33	D108 0300
3.5	70	39	D108 0350
4.0	75	43	D108 0400
4.5	80	47	D108 0450
5.0	86	52	D108 0500
5.5	93	57	D108 0550
6.0	93	57	D108 0600
6.5	101	63	D108 0650
7.0	109	69	D108 0700
7.5	109	69	D108 0750
8.0	117	75	D108 0800
8.5	117	75	D108 0850
9.0	125	81	D108 0900
9.5	125	81	D108 0950
10.0	133	87	D108 1000
10.5	133	87	D108 1050
11.0	142	94	D108 1100
11.5	142	94	D108 1150
12.0	151	101	D108 1200
12.5	151	101	D108 1250
13.0	151	101	D108 1300

Bulk Packs - other sizes available on request: 1.0 - 13.0 x 0.1mm

IMPERIAL

Diameter Inch	mm	O/A Length	Flute Length	Item #
1/16	1.59	48	22	D108 0159
5/64	1.98	51	25	D108 0198
3/32	2.38	57	32	D108 0238
7/64	2.78	67	38	D108 0278
1/8	3.18	70	41	D108 0318
9/64	3.57	73	44	D108 0357
5/32	3.97	79	51	D108 0397
11/64	4.37	83	54	D108 0437
3/16	4.76	89	59	D108 0476
13/64	5.16	92	62	D108 0516
7/32	5.56	95	64	D108 0556
15/64	5.95	98	67	D108 0595
1/4	6.35	101	63	D108 0635
17/64	6.75	105	73	D108 0676
9/32	7.14	108	75	D108 0714
19/64	7.54	111	78	D108 0754
5/16	7.94	114	81	D108 0794
21/64	8.33	117	84	D108 0833
11/32	8.73	121	87	D108 0873
23/64	9.13	124	89	D108 0913
3/8	9.52	127	92	D108 0953
25/64	9.92	130	95	D108 0992
13/32	10.32	133	98	D108 1032
27/64	10.72	137	100	D108 1072
7/16	11.11	140	103	D108 1111
29/64	11.51	143	106	D108 1151
15/32	11.91	146	110	D108 1191
31/64	12.30	151	111	D108 1231
1/2	12.70	152	114	D108 1269

Bulk Packs - other sizes available on request: 1/16 - 1/2 x 1/64

JOBBER DRILL – LEFT HAND COBALT

Left-Hand jobber drills feature a left hand helix for screw machine applications where spindles rotate counter-clockwise. Suitable for general-purpose drilling and can also be used to drill out broken bolts in conjunction with Sutton Tools screw extractors.

suttontools



Cobalt Content
Ensures high abrasion and heat resistance

Spiral Flute
Heavy duty spiral flute design produces faster chip ejection

118° Standard Point
Common point for general purpose applications

Length
Shorter drilling length designed for rigidity



Left-Hand jobber drills
Left hand helix for screw machine applications where spindles rotate counter-clockwise

METRIC

Diameter mm	O/A Length	Flute Length	Extractor Size	Pieces	Item #
1.0	34	12		1	D202 0100
2.0	49	24	#1	1	D202 0200
3.0	61	33	#2	1	D202 0300
4.0	75	43	#3	1	D202 0400
5.0	86	52		1	D202 0500
5.5	93	57	#4	1	D202 0550
6.0	93	57		1	D202 0600
7.0	109	69		1	D202 0700
7.5	109	69	#5	1	D202 0750
8.0	117	75		1	D202 0800
9.0	125	81		1	D202 0900
10.0	133	87		1	D202 1000
11.0	142	94		1	D202 1100
12.0	151	101		1	D202 1200
13.0	151	101		1	D202 1300

SET

1.0 - 10mm x 1.0mm rises	10	D202 LH10M
Easy-Out Screw Extractor Set #1 - #5; + Left Hand Cobalt jobber drills: 2, 3, 4, 5.5, 7.5mm	10	M603 S20L



D202 LH10M



M603 S20L