

EXTRA LONG SERIES
HSS Drills

Metric: 2mm – 13mm
Ideal for:
Steel, wood, plastic and stainless steel



135° split point cuts faster and reduces wandering



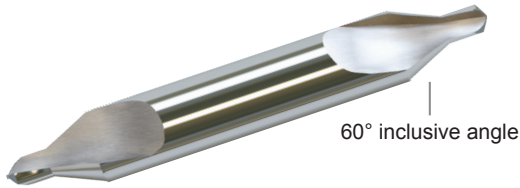
Titanium nitride coating reduces heat and increases lubricity for extended life



CENTRE DRILLS
HSS

Ideal for: creating accurate centre holes, spotting or starting a precise hole on the end of a round bar.

Metric: 1, 2, 3, 4, 5, 6, & 8mm



60° inclusive angle



PANEL DRILL

- Panel Drill - HSS TiN Coated with Gold Surface Finish.
- Point Type: 135° Split Point
- Flute Type: 30° Helix
- End Point: Double Ended

Code	Description
13406	Impact-A DE Rivet Drill-TiN-1/8"
13407	Impact-A DE Rivet Drill-TiN-#11
13408	Impact-A DE Rivet Drill-TiN-#20
13409	Impact-A DE Rivet Drill-TiN-#30

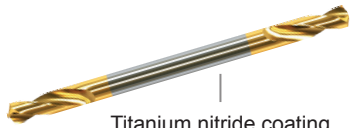


GOLD SERIES DOUBLE ENDED
Jobber HSS Drills

Metric: 1/8", #30, #20, #11
Ideal for:
Steel, wood, plastic and stainless steel



135° split point cuts faster and reduces wandering



Titanium nitride coating reduces heat and increases lubricity for extended life



SINGLE END PANEL DRILL
Jobber HSS Drills

Metric: 2mm – 13mm,
Imperial: 5/64" – 1/2" & Gauge #30, #20, #11
Ideal for:
Steel, wood, plastic and stainless steel



135° split point cuts faster and reduces wandering



Titanium nitride coating reduces heat and increases lubricity for extended life

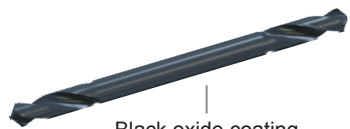


BLACK SERIES DOUBLE ENDED
Jobber HSS Drills

Metric: 1/8", #30 – #11
Ideal for:
Hard Ferrous Metals, Wood and Plastic



118° split point reduces wandering



Black oxide coating maximises lubricant hold, therefore assisting chip flow and heat dissipation



STUB DRILLS
Jobber HSS Drills

Metric: 2mm – 13mm,
Imperial: 5/64" – 1/2" & Gauge #30, #20m, #11
Ideal for:
Steel, wood, plastic and stainless steel



135° split point cuts faster and reduces wandering



Titanium nitride coating reduces heat and increases lubricity for extended life



CUTTING LUBRICANTS FLUID, PASTE & SPRAY, VENOM

Venom Endurance+ Cutting Fluid

Venom Endurance+ Cutting Fluid is a highly efficient cutting and lubricating fluid. Formulated to increase tool life and enhance cutting performance in a broad range of metals including carbon steel, aluminium alloys, copper, brass, bronze and stainless steel.

Mild clinging action helps fluid adhere to the tool and part when vertical work is required.

Venom Extreme Power Cutting Paste

Formulated for superior tool life and cutting performance in carbon steel, aluminium alloys, copper, bronze, stainless steel, nickel, titanium and other super alloys.

Venom Extreme Power Cutting Paste is a high performance low melting point lubricant specifically designed to adhere to the cutting edges, even when using additional coolants.

Size	Description	Item #
400g	Venom Cutting Paste	M800 0400
50ml	Venom Cutting Fluid	M800 0050
250ml	Venom Cutting Fluid	M800 0250
4L	Venom Cutting Fluid	M800 4000
300g	Venom Cutting Spray	M800 0300



PANEL & RIVET – DOUBLE ENDED

Developed to drill holes for rivets in flat and curved panels used in sheet metal fabrication.

Double Ended
Tupoint increases drill life.
Ensure that the chuck jaws
are fully tightened

**Made from
European
High Speed
Steel**

Flute Length
Designed for shallow hole
drilling no deeper than
1.25mm x diameter

**135° Self
Centring Point**
Minimises
wandering when
starting



Hang Pack



BRIGHT FINISH

Diameter inch/#	mm	O/A Length	Flute Length	Order Qty	Item #
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CARDED – 2 PACK

1/8	3.18	54.0	15.9	1	D133 0318
#30	3.26	54.0	15.9	1	D133 0326
#20	4.09	54.0	15.9	1	D133 0409
#11	4.85	54.0	15.9	1	D133 0485

HANG PACK – 10 PACK

1/8	3.18	54.0	15.9	1	D134 0318
#30	3.26	54.0	15.9	1	D134 0326
#20	4.09	54.0	15.9	1	D134 0409
#11	4.85	54.0	15.9	1	D134 0485

QUAD PACK – 10 PACK

1/8	3.18	54.0	15.9	10	D122 0318
#30	3.26	54.0	15.9	10	D122 0326
#20	4.09	54.0	15.9	10	D122 0409
#11	4.85	54.0	15.9	10	D122 0485



BLUE FINISH

Diameter inch/#	mm	O/A Length	Flute Length	Order Qty	Item #
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QUAD PACK – 10 PACK

1/8	3.18	54.0	15.9	10	D125 0318
#30	3.26	54.0	15.9	10	D125 0326
#20	4.09	54.0	15.9	10	D125 0409
#11	4.85	54.0	15.9	10	D125 0485



COBALT HIGH SPEED STEEL

Diameter inch/#	mm	O/A Length	Flute Length	Order Qty	Item #
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QUAD PACK – 10 PACK

1/8	3.18	54.0	15.9	10	D130 0318
#30	3.26	54.0	15.9	10	D130 0326
#20	4.09	54.0	15.9	10	D130 0409
#11	4.85	54.0	15.9	10	D130 0485

PANEL & RIVET – DOUBLE ENDED

Developed to drill holes for rivets in flat and curved panels and used in sheet metal fabrication.



Double Ended
Increases drill life.
Ensure that the chuck
jaws
are fully tightened

TiN Coated Tip
For increased
wear resistance
delivering
3 x longer life



**135° Self
Centring Point**
Minimises
wandering when
starting

Flute Length
Designed for shallow hole
drilling no deeper than 1.25mm
x diameter

Diameter inch/#	mm	O/A Length	Flute Length	Rivet Size	Pieces	Item #
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Bulk – 10 Pack

1/8	3.18	54.0	15.9	3.0mm	10	165611250
#30	3.26	54.0	15.9	1/8	10	165611285
#20	4.09	54.0	15.9	4.0mm & 5/32	10	165611610
#11	4.85	54.0	15.9	3/16	10	165611910

PANEL & RIVET – DOUBLE ENDED #30 TUPOINT

Made from M2 High Speed Steel. 135° modified point design. Fully tested and approved by Sutton Tools R&D department.



Double Ended
Increases drill life.
Ensure that the chuck jaws
are fully tightened

**135° Self
Centring Point**
Minimises
wandering
when starting

Flute Length
Designed for shallow hole
drilling no deeper than 1.25mm x
diameter

Diameter #	mm	O/A Length	Flute Length	Rivet Size	Pieces	Item #
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Carded – 2 Pack

#30	3.26	54.0	15.9	1/8	2	166044645
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Bulk – 10 Pack

#30	3.26	54.0	15.9	1/8	10	166044646
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