

**EXTRA LONG SERIES HSS Drills** 

Metric: 2mm - 13mm Ideal for: Steel, wood, plastic and stainless steel



135° split point cuts faster and reduces wandering

Titanium nitride coating reduces heat and increases lubricity for extended life

PANEL DRILL

Surface Finish.

- Point Type: 135° Split Point

- Panel Drill - HSS TiN Coated with Gold

**CENTRE DRILLS** HSS



oha

Ideal for: creating accurate centre holes, spotting or starting a precise hole on the end of a round bar.

Metric: 1, 2, 3, 4, 5, 6, & 8mm





Metric: 1/8", #30, #20, #11

Ideal for: Steel, wood, plastic and stainless steel



Titanium nitride coating reduces heat and increases 135° split point cuts faster lubricity for extended life and reduces wandering

### **BLACK SERIES DOUBLE ENDED** Jobber HSS Drills

Metric: 1/8", #30 - #11

Ideal for: Hard Ferrous Metals, Wood and Plastic



118° split point reduces wandering

# Black oxide coating maximises lubricant hold, therefore assisting chip flow and heat dissipation

## **CUTTING LUBRICANTS FLUID, PASTE & SPRAY, VENOM**

#### Venom Endurance+ Cutting Fluid

Venom Endurance+ Cutting Fluid is a highly efficient cutting and lubricating fluid. Formulated to increase tool life and enhance cutting performance in a broad range of metals including carbon steel, aluminium alloys, copper, brass, bronze and stainless steel.

Mild clinging action helps fluid adhere to the tool and part when vertical work is required.

#### Venom Extreme Power Cutting Paste

Formulated for superior tool life and cutting performance in carbon steel, aluminium alloys, copper, bronze, stainless steel, nickel, titanium and other super alloys.

Venom Extreme Power Cutting Paste is a high performance low melting point lubricant specifically designed to adhere to the cutting edges, even when using additional coolants.

Size	Description	ltem #
400g	Venom Cutting Paste	M800 0400
50ml	Venom Cutting Fluid	M800 0050
250ml	Venom Cutting Fluid	M800 0250
4L	Venom Cutting Fluid	M800 4000
300g	Venom Cutting Spray	M800 0300

	e: 30° Helix it: Double Ended	
Code	Description	
13406	Impact-A DE Rivet Drill-TiN-1/8"	
13407	Impact-A DE Rivet Drill-TiN-#11	
13408	Impact-A DE Rivet Drill-TiN-#20	
13409	Impact-A DE Rivet Drill-TiN-#30	



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**STUB DRILLS** Jobber HSS Drills



MPAC

No.30

HSS TIN COATED PANEL DRILLS

DOUBLE ENDED

Imperial: 5/64" - 1/2" & Gauge #30, #20m, #11





Titanium nitride coating reduces heat and increases lubricity for extended life



