

**MANUAL FEED MAGNETIC
BASE DRILL
LO-3550**

ATRAACE

- Super lightweight 8.7kg
- Compact size (230 x 316mm)
- Needs 65mm web or flange width for drilling
- Designed to improve drilling in confined spaces and elevated locations
- Smart LED sensor technology
- Reversible feed handles
- 35mmØ capacity, through 50mm plate
- 6mm minimum plate thickness
- Adjustable drilling positions (10mm right / left and front / back)



Power Source	No Load Speed	Hole Diameter	Plate Thickness	Magnet Holding Power	Weight
220~240V AC 50/60HZ	950rpm	12-35mm	6-50mm	561kg/f	8.7kg

**MANUAL FEED MAGNETIC
BASE DRILL
WO-3250A**

ATRAACE

- Manual feed
- New improved overload protection with LED indicator
- Advanced motor design
- Magnet switch protector
- Cuts up to 32mmØ thru 50mm plate
- Unique design allows easy conversion for use of twist drills up to 13mm diameter
- Complete with coolant system
- Supplied in sturdy carry case



Rated Power Consumption	No Load Speed	Hole Diameter	Plate Thickness	Magnet Holding Power	Weight
950W	530rpm	12-32mm	9-50mm	900kg/f	13kg

**MANUAL FEED MAGNETIC
BASE DRILL
AO-5575A**

ATRAACE

- Manual feed
- Smooth cutting of deep & large holes
- Advanced motor design
- Fail-safe restart
- 1020 kg/f double rectangular magnet
- Built-in motion sensor
- Reversible feed handles
- Magnetic open-circuit sensor
- Overload shutdown
- One-touch arbor
- Built-in coolant tank
- Supplied in sturdy carry case



Rated Power Consumption	No Load Speed	Hole Diameter	Plate Thickness	Magnet Holding Power	Weight
950W	520rpm	12-55mm	9-75mm	1,020kg/f	17.5kg

**AUTOMATIC FEED MAGNETIC
BASE DRILL
WA-5000**

ATRAACE

- Automatic feed, can be operated in manual
- Powerful two speed drill 350 / 650 rpm
- Superior 75mm deep hole drilling
- Fail-safe restart
- Built-in motion sensor
- Magnetic open-circuit sensor
- Advanced drill control
- Complete with coolant tank
- Supplied in sturdy carry case



Rated Power Consumption	No Load Speed	Hole Diameter	Plate Thickness	Magnet Holding Power	Weight
1,150W	350- 650rpm	14-50mm	9-75mm	1,000kg/f	23kg

**MANUAL FEED MAGNETIC
BASE DRILL
ARA-100A**

ATRAACE

- Manual feed- 2 gear
- Variable speed motor
- Cuts 18mmØ - 100mmØ thru up to 75mm plate thickness
- Fail-safe restart
- LED load indication
- Automatic overload stop
- Built-In motion and magnet open-circuit sensor
- Reversible feed handles and drilling position adjustment
- Capable of drilling up to 32mm with twist drills and up to 100mm with annular cutters.



Rated Power Consumption	No Load Speed	Hole Diameter	Plate Thickness	Magnet Holding Power	Weight
1800W	110- 660rpm	17.5- 100mm	9-75mm	1,733kg/f	30kg

**AUTOMATIC FEED MAGNETIC
BASE DRILL
QA-6500**

ATRAACE

- Fully automatic feed, can be used in manual
- Superior 50mmØ deep hole drilling - automatically cuts holes from 14mm - 65mm
- Auto feed controlled by microcomputer, adjusting feed and speed
- Boosts productivity
- Powerful two speed drill motor 400/750 RPM
- Cutting load can be observed by detailed load indicator LED system



Rated Power Consumption	No Load Speed	Hole Diameter	Plate Thickness	Magnet Holding Power	Weight
1,010W	400- 750rpm	14-65mm	9-50mm	1,00kg/f	26kg

ANNULAR CUTTERS 25 & 50mm Cut Depth

Sutton Tools Annular Cutters are an industrial quality cutting solution for use with magnetic base drilling machines. Suitable for cutting steel, stainless steel and other ferrous metals along with aluminium and other non-ferrous metals.

Features

- Made from M2 High Speed Steel (HSS) Offers the best combination of strength, heat and wear resistance.
- Titanium Aluminium Nitride (TiAlN) Coated: Increases surface hardness further improving performance. Reduces heat and friction during the cutting process.
- 19.05mm (3/4") Universal Multi-Fit Shank: Features two flats and two pin holes enabling fitment to both standard and quick-change magnetic base drilling machines.



Made From HSS
For heat and wear resistance

TiAlN Coated
For increased surface hardness and longer tool life

Universal Shank
Fits all magnetic base drilling machines



Diameter mm	Cutting Depth mm	Item #
12	25	H180 0120
13	25	H180 0130
14	25	H180 0140
16	25	H180 0160
17	25	H180 0170
18	25	H180 0180
20	25	H180 0200
22	25	H180 0220
24	25	H180 0240
25	25	H180 0250
26	25	H180 0260
28	25	H180 0280
30	25	H180 0300
32	25	H180 0320
33	25	H180 0330
34	25	H180 0340
35	25	H180 0350
36	25	H180 0360
37	25	H180 0370
38	25	H180 0380
39	25	H180 0390
40	25	H180 0400
42	25	H180 0420
45	25	H180 0450
46	25	H180 0460
48	25	H180 0480
50	25	H180 0500
51	25	H180 0510
52	25	H180 0520
53	25	H180 0530
54	25	H180 0540

Diameter mm	Cutting Depth mm	Item #
55	25	H180 0550
56	25	H180 0560
57	25	H180 0570
58	25	H180 0580
59	25	H180 0590
60	25	H180 0600
61	25	H180 0610
62	25	H180 0620
63	25	H180 0630
64	25	H180 0640
65	25	H180 0650
Pilot Pin to suit 25mm cut depth		
6.34		H180 0063
12	50	H181 0120
13	50	H181 0130
14	50	H181 0140
16	50	H181 0160
17	50	H181 0170
18	50	H181 0180
20	50	H181 0200
22	50	H181 0220
24	50	H181 0240
25	50	H181 0250
26	50	H181 0260
28	50	H181 0280
30	50	H181 0300
32	50	H181 0320
33	50	H181 0330
34	50	H181 0340
35	50	H181 0350
36	50	H181 0360

Diameter mm	Cutting Depth mm	Item #
37	50	H181 0370
38	50	H181 0380
39	50	H181 0390
40	50	H181 0400
41	50	H181 0410
42	50	H181 0420
43	50	H181 0430
44	50	H181 0440
45	50	H181 0450
46	50	H181 0460
47	50	H181 0470
48	50	H181 0480
49	50	H181 0490
50	50	H181 0500
51	50	H181 0510
52	50	H181 0520
53	50	H181 0530
54	50	H181 0540
55	50	H181 0550
56	50	H181 0560
57	50	H181 0570
58	50	H181 0580
59	50	H181 0590
60	50	H181 0600
61	50	H181 0610
62	50	H181 0620
63	50	H181 0630
64	50	H181 0640
65	50	H181 0650
Pilot Pin to suit 50mm cut depth		
6.34		H181 0063

20MM SPEED CUTTERS

- Designed and made in Australia
- 'One-Touch' shank suits most Atra Ace models and most other brands
- New thin wall design, superior heat treatment and advanced geometry for making holes FAST



Cutter Dia.	Model No.	Cutter Dia.	Model No.
12mm	OT12206	20mm	OT20206
13mm	OT13206	21mm	OT21206
14mm	OT14206	22mm	OT22206
15mm	OT15206	23mm	OT23206
16mm	OT16206	24mm	OT24206
17mm	OT17206	25mm	OT25206
18mm	OT18206	26mm	OT26206
19mm	OT19206	27mm	OT27206

25MM & 50MM DEPTH OF CUT HIGH SPEED STEEL CUTTERS

- Made in Australia
- Made of quality high speed steel
- No tools needed for replacement with AtraAce Machines
- Self-centering to extend cutter life
- Single pass cutting needs no pilot hole
- Only the edge of the hole is cut, thus reducing drilling time
- Produces less swarf than conventional drilling



Cutter Dia.	Model No.	Cutter Dia.	Model No.
25mm Depth		50mm Depth	
12mm	OT12256	12mm	OT12506
13mm	OT13256	13mm	OT13506
14mm	OT14256	14mm	OT14506
15mm	OT15256	15mm	OT15506
16mm	OT16258	16mm	OT16508
17mm	OT17258	17mm	OT17508
18mm	OT18258	18mm	OT18508
19mm	OT19258	19mm	OT19508
20mm	OT20258	20mm	OT20508
21mm	OT21258	21mm	OT21508
22mm	OT22258	22mm	OT22508
23mm	OT23258	23mm	OT23508
24mm	OT24258	24mm	OT24508
25mm	OT25258	25mm	OT25508
26mm	OT26258	26mm	OT26508
27mm	OT27258	27mm	OT27508
28mm	OT28258	28mm	OT28508
29mm	OT29258	29mm	OT29508
30mm	OT30258	30mm	OT30508
31mm	OT31258	31mm	OT31508
32mm	OT32258	32mm	OT32508
33mm	OT33258	33mm	OT33508
34mm	OT34258	34mm	OT34508
35mm	OT35258	35mm	OT35508
36mm	OT36258	36mm	OT36508
37mm	OT37258	37mm	OT37508
38mm	OT38258	38mm	OT38508
39mm	OT39258	39mm	OT39508
40mm	OT40258	40mm	OT40508
41mm	OT41258	41mm	OT41508
42mm	OT42258	42mm	OT42508
43mm	OT43258	43mm	OT43508
44mm	OT44258	44mm	OT44508
45mm	OT45258	45mm	OT45508
46mm	OT46258	46mm	OT46508
47mm	OT47258	47mm	OT47508
48mm	OT48258	48mm	OT48508
49mm	OT49258	49mm	OT49508
50mm	OT50258	50mm	OT50508

Sizes 51mm - 65mm diameter available in JETBROACH (Tungsten Carbide)

COUNTERSINK

- Designed and made in Australia for Australia
- 45° 10-30mm capacity
- C8 8% Cobalt material for superior durability
- Suitable for all metals including hard metals
- Designed for use in ATRA ACE machines



Model No	Capacity
OT10-30CS	10mm - 30mm

IMPERIAL SIZE CUTTERS



Model No	Cutter Diameter
IMP1/2"X25X6MM	1/2" X 25mm
IMP5/8"X25MMX8MM	5/8" x 25mm
IMP3/4"X25MMX8MM	3/4" x 25mm
IMP1"X25X8MM	1" x 25mm

75MM DEPTH OF CUT HIGH SPEED STEEL CUTTERS

- Designed and made in Australia
- 'One-Touch' shank suits most Atra Ace models & most other brands
- New thin wall design with superior heat treatment



Cutter Dia.	Model No.	Cutter Dia.	Model No.
18mm	OT18758	26mm	OT26758
19mm	OT19758	27mm	OT27758
20mm	OT20758	28mm	OT28758
21mm	OT21758	29mm	OT29758
22mm	OT22758	30mm	OT30758
23mm	OT23758	31mm	OT31758
24mm	OT24758	32mm	OT32758

BHM JETBROACH HOLDERS

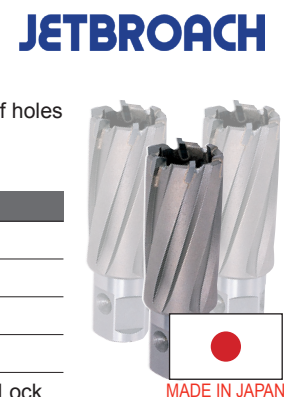
- To fit Morse taper machines, allowing use of Annular cutters
- 30% faster than standard twist drilling
- Available to suit Morse Taper 2, 3 and 4**



Model No	Specifications	Morse Taper
BHM02035	35Ø - 35 Capacity	#2 Morse Taper
BHM03050	65Ø - 50 Capacity	#3 Morse Taper
BHM13075	50-100Ø x 75 DOC	#3 Morse Taper
BHM14075	50-100Ø x 75 DOC	#4 Morse Taper

TUNGSTEN CARBIDE TIPPED ANNULAR CUTTER

- Can be run at higher feed and speeds to produce excellent quality and accuracy of holes
- No dead points
- Peripheral cutting



Sizes Available	
DxL - Diam.	12 - 17 x 25mm (L)
DxL - Diam.	18 - 35 x 35mm (L)
DxL - Diam.	12 - 65 x 50mm (L)
DxL - Diam.	18 - 55 x 75mm (L)
DxL - Diam.	50-100 x 75mm (L) Side-Lock

HSS ANNULAR CUTTERS

Metric | 30 & 55mm
DIA Ø 12 - 65mm
Shank 19.05mm (¾")

HSS Annular Cutters, with unique geometry type and random-space tips, provide clear cutting, fast feed rate, less vibration, smooth hole surface and long tool life, highly effective for drilling.

30mm
Drill depth (DoC)



55mm
Drill depth (DoC)



EUROBOOR

COMBINATION DRILL & TAP SET

Metric: M3 - M10
UNC: 6G - 12G, 1/4" - 3/8"
Ideal for: Steel & Aluminium

TiN coating reduces heat and increases lubricity for extended life



FULLY GROUND M2 HSS

Fully ground M2 HSS raw material for extended life



TCT ANNULAR CUTTERS

Metric | 35mm
DIA Ø 12 - 52mm
Shank 19.05mm (¾")

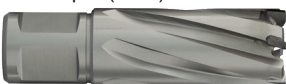
Metric | 55mm
DIA Ø 12 - 70mm
Shank 19.05mm (¾")

Premium quality tungsten carbide tipped cutters, for drilling harder materials such as stainless steel, castings and higher grade wear resistant steels.

35mm
Drill depth (DoC)



55mm
Drill depth (DoC)



EUROBOOR

25 Piece Combination Drill & Tap Set Gold Series

Sturdy plastic storage case

Code: CDT25PB

TITANIUM NITRIDE COATING



Ideal for impact drivers & cordless drills



Tap Sets | 22 PCE

Genuine Alpha hand taps and wrenches the new range of Tap Sets are designed for the expert user.

22 PCE Carbon UNC Tap Set
22 PCE Carbon Metric Coarse Tap Set

CARBON

22 PCE HSS Metric Coarse Tap Set

HSS



42 Pc. METRIC RATCHETING TAP AND DIE SET

3886

- Ratcheting T-handles wind dies with a 5° Swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist lock guide system reduces the "Walk back" of the die guide and keeps the dies centered while cutting

Also available in:

- 77 Pc. MM/SAE Set (3887)
- 114 Pc. MM/SAE Set (82812)



Button Die Sets | 12 PCE

Genuine Alpha button dies and wrenches are designed for the expert user. Manufactured to ISO standards, Alpha Dies are engineered for precision external threading.

12 PCE Carbon UNC Die Set
12 PCE Carbon Metric Coarse Die Set

CARBON



CARBON HAND TAPS

Premium quality – Made in Europe to ISO and ANSI standards.

CARBON DIES

- Carbon steel button dies and die nuts to ISO and ANSI standards

